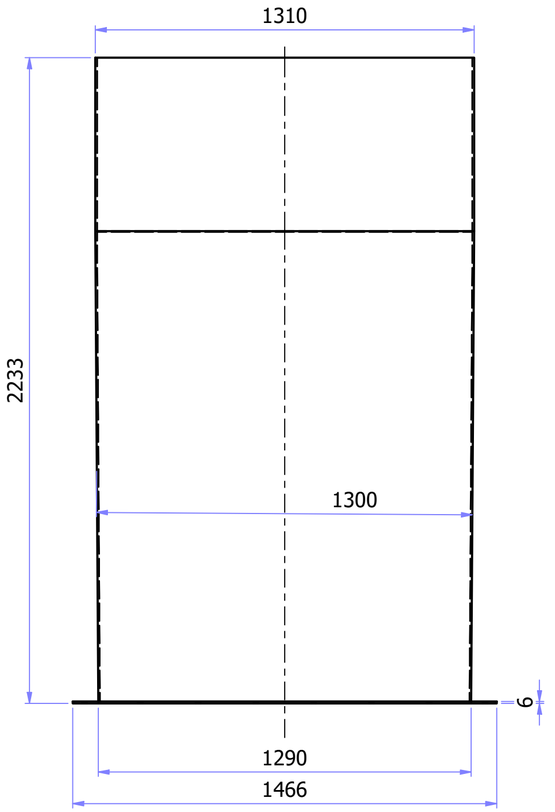
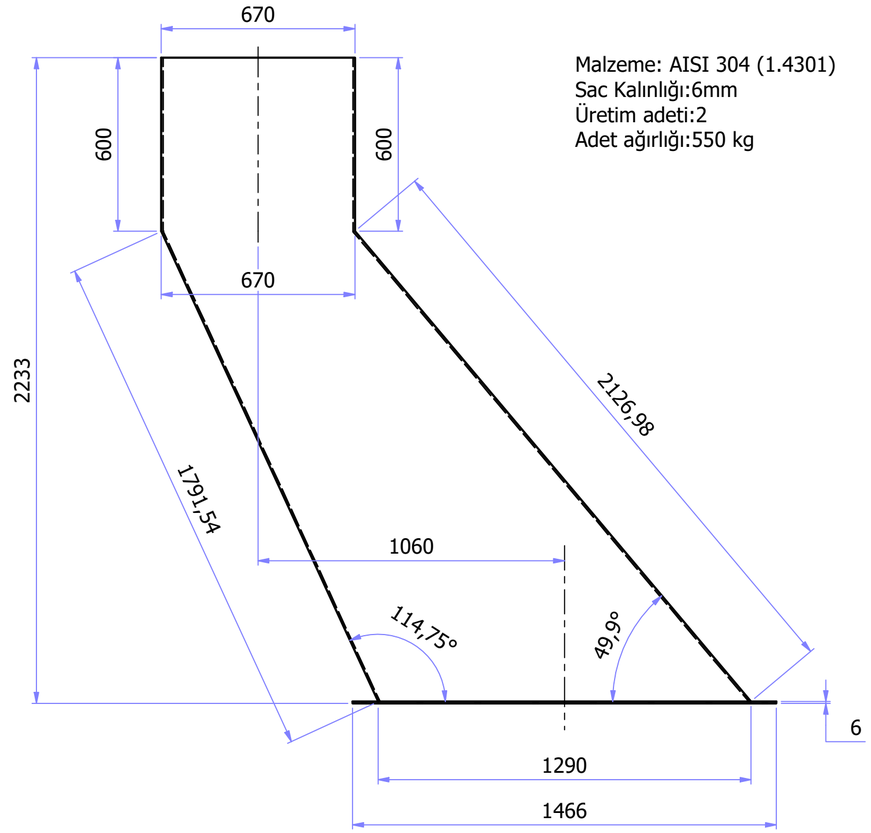
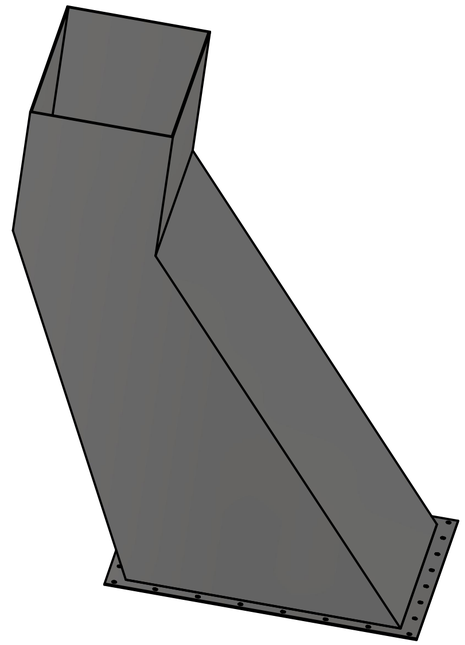
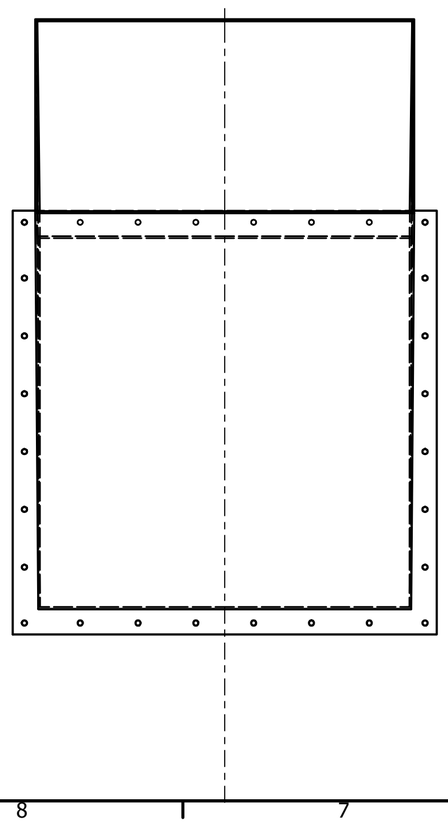
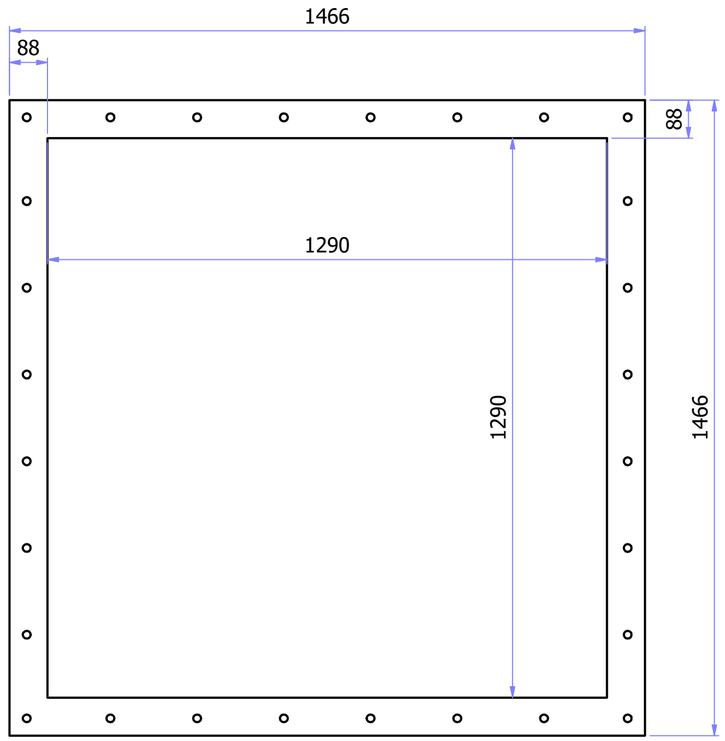
Malzeme: AISI 304 (1.4301)
Sac Kalınlığı:6mm
Üretim adeti:2
Adet ağırlığı:550 kg











İMALATA VERİLİŞ TARİHİ	İMALATIN PLANLANAN BİTİŞ TARİHİ
İMALAT BİTİŞ TARİHİ	İMALATI YAPAN EKİP :

KAYNAK KALINLIKLARI BELİRTİLMEDİĞİ SÜRECE 6 mm DİR

PÜRÜZLÜLÜK DERECESİ	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12
Ra	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50
CLA		1 1 1 1 2		4	5	6	7		9	10		
SİMGE		▽▽▽▽			▽▽▽			▽▽			▽	

BELİRTİLMEYEN BOYUT TOLERANSLARI DIN 7168' E GÖREDİR

BOYUTLAR	TOLERANSLAR	BOYUTLAR	TOLERANSLAR
3 - 6 mm ARASI	± 0.1 mm	400 - 1000 mm ARASI	± 0.2 mm
6 - 30 mm ARASI	± 0.2 mm	1000 - 2000 mm ARASI	± 1.2 mm
30 - 120 mm ARASI	± 0.3 mm	2000 - 10000 mm ARASI	± 2.0 mm
120 - 400 mm ARASI	± 0.5 mm	10000 mm NİN ÜZEİNDE	± 3.0 mm

REV NO	REVİZYON AÇIKLAMASI	YAP. / TARİH	YAP. / TARİH

YAPILAN İŞLEM TARİH - İMZA

	TARİH	ADI SOYADI	İMZA
PROJE	21.03.2024		
ÇİZEN	21.03.2024	Mustan DİŞCi	
KONTROL	21.03.2024	Ali YÜZERLER	
ONAY	21.03.2024	S.Aras ÖZÇALIK	

ÖLÇEK

KAĞIT FORMATI

Küspe Şutu (Adet:2)

KONYA ŞEKER SAN. VE TİC.A.Ş
ÇUMRA ŞEKER ENTEĞRE TESİSLERİ

BU YERİNE GEÇTİ
BUNUN YERİNE GEÇTİ | B | C | D | E

RESİM NO
42500-CS-05-25